

IR Plus & BCF Plus Fusion Machines

Product Range



Overview

Fusion Machine / Dimension d	20	25	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315
IR-63 Plus 																		
IR-110 Plus 																		
IR-225 Plus 																		
IR-315 Plus 																		
BCF-63 Plus 																		
BCF-110 Plus 																		

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IR-63 Plus Fusion Machine and Spare Parts



IR-63 Plus Fusion Machine

Model:

- Fully-equipped manually operated infrared fusion machine with integrated remote welding unit
- Welding of PVDF SYGEF (Standard/Plus), PP-H PROGEF (Standard/Plus), PP-n PROGEF Natural, PE100 ecoFIT, PFA
- Dimensions d20-63 mm
- Monochrome display with icons and various languages
- 2 USB interfaces
- Heating and facing element
- Clamping slide with movable clamping units
- Clamping inserts d20-63 mm (8 pcs. per dimension)
- End caps PE d20-63 mm (4 pcs. per dimension)
- Pipe stop
- Clean-room compatible accessory tray with tools
- Transport box
- 1-phase AC (50/60 Hz) 230V L/N/PE
- Power supply cable 230 V
- Extension cable for clamping slide, heater and facing tool for remote welding (5m each)
- Label printer
- Instruction manual

Note:

Clamping inserts PFA (inch) on request

d-d (mm)	Code	Weight (kg)
20 - 63	790 131 005	50.000



Clamping inserts

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

d (mm)	Code	Weight (kg)	Pieces
20	790 131 038	0.090	1
25	790 131 039	0.090	1
32	790 131 040	0.052	1
40	790 131 041	0.074	1
50	790 131 042	0.100	1
63	790 131 043	0.035	1



Clamping inserts PFA Sch. 40 rigid pipe

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

d (inch)	Code	Weight (kg)	Pieces
¼"	790 131 446	0.057	1
½"	790 131 447	0.055	1
¾"	790 131 448	0.053	1
1"	790 131 449	0.051	1
1 ½"	790 131 452	0.043	1
2"	790 131 450	0.041	1



Clamping inserts CONTAIN-IT Plus

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

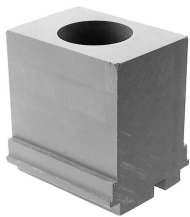
d (mm)	D (mm)	Code	Weight (kg)	Pieces
20	50	790 131 090	0.060	1
25	50	790 131 091	0.060	1
32	63	790 131 092	0.060	1
40	75	790 131 093	0.050	1



Set of end caps

- A set includes 4 end caps. The end caps are different for each dimension. The ends of the pipe **must** be closed. The caps prevent heat loss due to airflow in the fusion zone and guarantee optimum fusion results of the pipe components.

d (mm)	Code	Weight (kg)	Pieces
20	790 131 030	0.040	4
25	790 131 031	0.010	4
32	790 131 032	0.088	4
40	790 131 033	0.005	4
50	790 131 034	0.005	4
63	790 131 035	0.023	4



Pipe stop

- The pipe stop defines the allowance when the pipes are clamped into position.

d-d (mm)	Code	Weight (kg)	Pieces
20 - 63	790 131 046	0.430	1



Heater protection shield

- Protects the heater from plastic chips during the facing process.

Code	Weight (kg)	Pieces
790 131 051	0.205	1



Set of facing knives

- A set includes two facing knives and six screws. Each facing knife has four blades. The blade may be turned three times before it must be replaced.

d-d (mm)	Code	Weight (kg)	Pieces
20 - 63	790 131 045	0.016	2



Torx key

- For facing knives

Description	Code	Weight (kg)
KW 3	790 131 129	0.002



Extension cable for clamping slide

- The extension cable enables the fusion e. g. under the ceiling.

d-d (mm)	Code	Weight (kg)	Length (m)
20 - 63	790 131 047	0.700	5



Extension cable for facing tool

- The extension cable enables the fusion e. g. under the ceiling.

d-d (mm)	Code	Weight (kg)	Length (m)
20 - 63	790 131 048	0.438	5



Extension cable for heater

- The extension cable enables the fusion e. g. under the ceiling.

d-d (mm)	Code	Weight (kg)	Length (m)
20 - 63	790 131 049	0.767	5



Power supply lead

Performance	Code	Weight (kg)
230V	790 122 246	0.150



Cleaning brush

Code	Weight (kg)
790 041 017	0.013

IR-110 Plus Fusion Machine and Spare Parts



IR-110 Plus Fusion Machine

Model:

- Fully-equipped manually operated infrared fusion machine for use under clean room conditions
- Welding of PVDF SYGEF (Standard/Plus), PP-H PROGEF (Standard/Plus), PP-n PROGEF Natural, PE100 ecoFIT, PFA and ECTFE
- Dimensions d20-110 mm
- Monochrome display with icons and various languages
- 2 USB interfaces
- Heating and facing element
- Clamping slide with movable clamping units
- Clamping inserts d20-90 mm (8 pcs. per dimension)
- End caps PE d20-110 mm (4 pcs. per dimension)
- Pipe stop
- Clean-room compatible accessory tray with tools
- Transport box with integrated pallet
- 1-phase AC (50/60 Hz) 230V L/N/PE
- Power supply cable 230V
- Label printer
- Instruction manual

Note:

Clamping inserts PFA (inch) on request

d-d (mm)	Code	Weight (kg)
20 - 110	790 132 001	75.000



Clamping inserts

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

d (mm)	Code	Weight (kg)	Pieces
20	790 132 051	0.108	1
25	790 132 052	0.106	1
32	790 132 053	0.104	1
40	790 132 054	0.100	1
50	790 132 055	0.095	1
63	790 132 156	0.085	1
75	790 132 157	0.087	1
90	790 132 158	0.064	1



Clamping inserts PFA Sch. 40 rigid pipe

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

d (inch)	Code	Weight (kg)	Pieces
¼	790 132 062	0.109	1
½	790 132 063	0.107	1
¾	790 132 064	0.106	1
1	790 132 065	0.103	1
2	790 132 066	0.088	1



Clamping inserts CONTAIN-IT Plus

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

d (mm)	D (mm)	Code	Weight (kg)	Pieces
20	50	790 132 190	0.100	1
25	50	790 132 191	0.130	1
32	63	790 132 192	0.120	1
40	75	790 132 193	0.120	1
50	90	790 132 194	0.110	1



Set of end caps

- A set includes 4 end caps. The end caps are different for each dimension. The ends of the pipe **must** be closed. The caps prevent heat loss due to airflow in the fusion zone and guarantee optimum fusion results of the pipe components.

d (mm)	Code	Weight (kg)	Pieces
20	790 131 030	0.040	4
25	790 131 031	0.010	4
32	790 131 032	0.088	4
40	790 131 033	0.005	4
50	790 131 034	0.005	4
63	790 131 035	0.023	4
75	790 133 036	0.095	4
90	790 133 037	0.028	4
110	790 133 038	0.180	4



Pipe stop

- The pipe stop defines the allowance when the pipes are clamped into position.

d-d (mm)	Code	Weight (kg)	Pieces
20 - 110	790 132 059	0.700	1



Set of facing knives

- A set includes two facing knives and six screws. Each facing knife has four blades. The blade may be turned three times before it must be replaced.

d-d (mm)	Code	Weight (kg)	Pieces
20 - 110	790 132 061	0.007	2



Torx key

- For facing knives

Description	Code	Weight (kg)
KW 3	790 131 129	0.002



Power supply lead

Performance	Code	Weight (kg)
230V	790 122 246	0.150



Cleaning brush

Code	Weight (kg)
790 133 198	0.055

IR-225 Plus Fusion Machine and Spare Parts



IR-225 Plus Fusion Machine

Model:

- Fully-equipped manually operated infrared fusion machine with integrated working table for use under clean room conditions
- Welding of PVDF SYGEF (Standard/Plus), PP-H PROGEF (Standard/Plus), PP-n PROGEF Natural, PE100 ecoFIT
- Dimensions d63-225 mm
- Monochrome display with icons and various languages
- 2 USB interfaces
- Heating and facing element
- Clamping slide with movable clamping units
- Cooling fan
- Clamping inserts d63-225 mm (8 pcs. per dimension)
- End caps PE d63-225 mm (4 pcs. per dimension)
- Pipe stop
- Transport box with integrated pallet (stainless steel)
- 1-phase AC (50/60 Hz) 230V L/N/PE or 3-phase AC (50/60 Hz) 400V/230VL1/L2/L3/N/PE
- Connecting cable 400V - 230V
- Additional tools
- Label printer
- Instruction manual

d-d (mm)	Code	Weight (kg)
63 - 225	790 133 009	453.000



Clamping inserts

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

d (mm)	Code	Weight (kg)	Pieces
63	790 133 026	0.700	1
75	790 133 027	0.400	1
90	790 133 028	0.691	1
110	790 133 029	0.644	1
125	790 133 030	0.500	1
140	790 133 031	0.600	1
160	790 133 032	0.600	1
180	790 133 463	0.560	1
200	790 133 033	0.700	1
225	790 133 034	0.270	1



Clamping inserts CONTAIN-IT Plus

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

d (mm)	D (mm)	Code	Weight (kg)	Pieces
63	110	790 133 090	0.730	1
75	125	790 133 091	0.700	1
90	140	790 133 092	0.600	1
110	160	790 133 093	0.620	1
125	180	790 133 094	0.580	1



Set of end caps

- A set includes 4 end caps. The end caps are different for each dimension. The ends of the pipe **must** be closed. The caps prevent heat loss due to airflow in the fusion zone and guarantee optimum fusion results of the pipe components.

d (mm)	Code	Weight (kg)	Pieces
63	790 131 035	0.023	4
75	790 133 036	0.095	4
90	790 133 037	0.028	4
110	790 133 038	0.180	4
125	790 133 039	0.150	4
140	790 133 040	0.180	4
160	790 133 041	0.045	4
180	790 133 494	0.400	4
200	790 133 042	0.080	4
225	790 133 043	0.400	4



Pipe stop

- The pipe stop defines the allowance when the pipes are clamped into position.

d-d (mm)	Code	Weight (kg)	Pieces
63 - 225	790 133 047	0.150	1



Set of facing knives

- A set includes two facing knives and eight screws. Each facing knife has four blades. The blade may be turned three times before it must be replaced.

d-d (mm)	Code	Weight (kg)	Pieces
63 - 225	790 133 046	0.125	2



Torx key

- For facing knives

Description	Code	Weight (kg)
KW 5	790 133 577	0.009



Cleaning brush

Code	Weight (kg)
790 133 198	0.055

IR-315 Plus Fusion Machine and Spare Parts



IR-315 Plus Fusion Machine

Model:

- Fully-equipped manually operated infrared fusion machine with integrated working table for use under clean room conditions
- Welding of PVDF SYGEF (Standard/Plus)
- Dimensions d225-315 mm
- Monochrome display with icons and various languages
- 2 USB interfaces
- Heating and facing element
- Clamping slide with movable clamping units
- Cooling fan
- Clamping inserts d225-280 mm (8 pcs. per dimension)
- End caps PE d225-315 mm (4 pcs. per dimension)
- Pipe stop
- Transport box with integrated pallet (stainless steel)
- 1-phase AC (50/60 Hz) 230 V L/N/PE or 3-phase AC (50/60 Hz) 400 V/230 V L1/L2/L3/N/PE
- Connecting cable 400 V - 230 V
- Additional tools
- Label printer
- Instruction manual

d-d (mm)	Code	Weight (kg)
225 - 315	790 134 001	466.000



Clamping inserts

- The clamping inserts are different for each dimension. They are used to clamp and position the pipe components.

d (mm)	Code	Weight (kg)	Pieces
225	790 134 173	1.690	1
250	790 134 172	1.360	1
280	790 134 171	0.873	1



Set of end caps

- A set includes 4 end caps. The end caps are different for each dimension. The ends of the pipe **must** be closed. The caps prevent heat loss due to airflow in the fusion zone and guarantee optimum fusion results of the pipe components.

d (mm)	Code	Weight (kg)	Pieces
225	790 133 043	0.400	4
250	790 134 151	0.400	4
280	790 134 152	0.400	4
315	790 134 153	0.400	4



Pipe stop

- The pipe stop defines the allowance when the pipes are clamped into position.

d-d (mm)	Code	Weight (kg)	Pieces
225 - 315	790 134 147	0.274	1



Set of facing knives

- A set includes two facing knives and eight screws. Each facing knife has four blades. The blade may be turned three times before it must be replaced.

d-d (mm)	Code	Weight (kg)	Pieces
225 - 315	790 133 046	0.125	2



Torx key

- For facing knives

Description	Code	Weight (kg)
KW 5	790 133 577	0.009



Cleaning brush

Code	Weight (kg)
790 133 198	0.055

BCF Plus Fusion Machines and Spare Parts



BCF-63 Plus Fusion Machine

Model:

- Fully-equipped manually operated fusion machine with integrated remote welding unit for bead and crevice free jointing for use under clean room conditions
- Welding of PVDF SYGEF (Standard/Plus), PP-n PROGEF Natural
- Dimensions d20-63 mm
- Monochrome display with icons and various languages
- 2 USB interfaces
- Heating stations d20-63 mm (6 pcs.)
- Facing tool incl. facing inserts d20-63 mm (6 pcs.)
- Facing tool support
- Movable clamping units
- Cooling fan
- Clamping units (2 pcs.) with clamping inserts d20-63 mm (4 pcs. per dimension)
- Supporting tools d20-63 mm (2 pcs.)
- Transport box with integrated pallet
- 1-phase AC (50/60 Hz) 115 / 230 V L/N/PE
- Extension cable for remote welding (8m)
- Bladder Remove Tool (BReT)
- Hose box incl. air hose (16m)
- Hose cutter
- Label printer
- Instruction manual

Note:

Bladders to be ordered separately.

d-d (mm)	Code	Weight (kg)
20 - 63	790 121 002	153.000



BCF-63 Plus Basic Machine

Model:

- Manually operated fusion machine with integrated remote welding unit for bead and crevice free jointing for use under clean room conditions
- Welding of PVDF SYGEF (Standard/Plus), PP-n PROGEF Natural
- Dimensions d20-63 mm
- Monochrome display with icons and various languages
- 2 USB interfaces
- Facing tool incl. facing inserts d20-63 mm (6 pcs.)
- Facing tool support
- Movable clamping units
- Cooling fan
- Clamping units (2 pcs.) with clamping inserts d20-63 mm (4 pcs. per dimension)
- Supporting tools d20-63 mm (2 pcs.)
- Transport box
- 1-phase AC (50/60 Hz) 115 / 230 V L/N/PE
- Extension cable for remote welding (8m)
- Bladder Remove Tool (BReT)
- Hose box incl. air hose (16m)
- Hose cutter
- Instruction manual

d-d (mm)	Code	Weight (kg)
20 - 63	790 121 004	144.000



BCF-110 Plus Fusion Machine

Model:

- Fully-equipped manually operated fusion machine with integrated remote welding unit for bead and crevice free jointing for use under clean room conditions
- Welding of PVDF SYGEF (Standard/Plus), PP-n PROGEF Natural
- Dimensions d20-110 mm
- Monochrome display with icons and various languages
- 2 USB interfaces
- Heating stations d20-110 mm (9 pcs.)
- Facing tool with facing inserts d20-63 mm (6 pcs.)
- Facing tool with facing inserts d75-110 mm (3 pcs.)
- Facing tool support
- Movable clamping units
- Cooling fan
- Clamping units (2 pcs.) with clamping inserts d20-63 mm (4 pcs. per dimension)
- Clamping units (2 pcs.) with clamping inserts d75-110 mm (4 pcs. per dimension)
- Adapter for clamping unit d75-110 mm (2 pcs.)
- Supporting tools d20-63 mm (2 pcs.)
- Supporting tools d75-110 mm (2 pcs.)
- Transport box with integrated pallet
- 1-phase AC (50/60 Hz) 115 / 230 V L/N/PE
- Extension cable for remote welding (8m)
- Bladder Remove Tool (BReT)
- Hose box incl. air hose (16m)
- Hose cutter
- Label printer
- Instruction manual

Note:

Bladders to be ordered separately.

d-d (mm)	Code	Weight (kg)
20 - 110	790 121 001	188.000

BCF Plus Large Dimension Package d75-110mm

- This package is necessary to complete BCF Plus machines which are only equipped for small dimensions d 20-63 mm.
- **Delivery includes:**
- Facing tool d 75-110 mm with facing inserts d 75-110 mm (3 pcs.)
- Supporting tools d 75-110 mm (2 pcs.)
- Clamping units d75-110 mm (2 pcs.) with clamping inserts d75-110 mm (8 pcs.)
- Adapter for clamping unit d 75-110 mm (2 pcs.)

Note:

Heating stations not included

d-d (mm)	Code	Weight (kg)
75 - 110	790 121 022	8.000



BCF Plus Heating stations

d (mm)	Code	Weight (kg)	Pieces
20	790 121 111	1.818	1
25	790 121 112	1.822	1
32	790 121 113	1.910	1
40	790 121 114	2.396	1
50	790 121 115	2.406	1
63	790 121 116	2.197	1
75	790 121 117	3.600	1
90	790 121 118	3.600	1
110	790 121 119	3.520	1



BCF Bladder for SYGEF PVDF

- d20-d63: Only suitable for welding SYGEF PVDF. **Silver bladder head!**
- d75-110: Suitable for welding SYGEF PVDF and PROGEF Natural PP-n. **Silver bladder head!**

d (mm)	Code	Weight (kg)	Pieces
20	790 122 041	0.014	1
25	790 122 042	0.020	1
32	790 122 043	0.037	1
40	790 122 044	0.078	1
50	790 122 045	0.132	1
63	790 122 046	0.138	1
75	790 121 047	0.203	1
90	790 121 048	0.265	1
110	790 121 049	0.552	1



BCF Plus Bladder for PROGEF Natural PP-n

- d20-63: Only suitable for welding PROGEF Natural PP-n. **Blue bladder head!**
- d75-110: Suitable for welding PROGEF Natural PP-n and SYGEF PVDF. **Silver bladder head!**

d (mm)	Code	Weight (kg)	Pieces
20	790 122 091	0.038	1
25	790 122 092	0.021	1
32	790 122 093	0.040	1
40	790 122 094	0.050	1
50	790 122 095	0.105	1
63	790 122 096	0.138	1
75	790 121 047	0.203	1
90	790 121 048	0.265	1
110	790 121 049	0.552	1



BCF Plus bladder/ hose remove tool (BReT)

- Helpful to remove bladders easily.

Code	Weight (kg)	Pieces
790 121 075	0.079	1



BCF Plus supporting tool

- Helpful to fix 45°- angle components.

d-d (mm)	Code	Weight (kg)	Pieces
20 - 63	790 121 072	0.542	1
75 - 110	790 121 073	0.942	1



BCF Plus clamping units

- The clamping units are adjustable, so that all types of pipes and fittings can be clamped.

d-d (mm)	Code	Weight (kg)	Pieces
20 - 63	790 121 034	0.600	1
75 - 110	790 121 035	0.900	1



BCF Plus clamping inserts

- The clamping inserts are suitable for the clamping units of the BCF Plus machine. They are used to clamp the piping components.
- **No** clamping inserts are needed for **d 110 mm**!

d (mm)	Code	Weight (kg)	Pieces
20	790 131 038	0.090	1
25	790 131 039	0.090	1
32	790 131 040	0.052	1
40	790 131 041	0.074	1
50	790 131 042	0.100	1
63	790 131 043	0.035	1
75	790 121 036	0.143	1
90	790 121 037	0.095	1



BCF Plus adapter for clamping unit d 75-110 mm

- The adapter makes it possible, to insert clamping inserts with d 20-63 mm in clamping units with d 75-110 mm to be able to clamp pipes and fittings with d 20-63 mm with these clamping units.

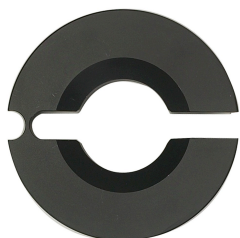
d-d (mm)	Code	Weight (kg)	Pieces
75 - 110	790 121 038	0.250	1



BCF Plus facing tool

- Inclusive crank handle, mounting material and clamping inserts. Suitable for SYGEF PVDF as well as for PROGEF Natural PP-n.

d-d (mm)	Code	Weight (kg)	Pieces
20 - 63	790 121 052	2.339	1
75 - 110	790 121 053	3.000	1



BCF Plus clamping inserts for the facing tool

- These dimension-specific parts are inserted into the facing tool, in order to be able to face the end of the pipes smoothly and parallel.

d (mm)	Code	Weight (kg)	Pieces
20	790 121 061	0.160	1
25	790 121 062	0.146	1
32	790 121 063	0.135	1
40	790 121 064	0.125	1
50	790 121 065	0.100	1
63	790 121 066	0.050	1
75	790 121 067	0.300	1
90	790 121 068	0.200	1
110	790 121 069	0.090	1



BCF Plus facing tool mounting plate

- To fix the facing tool on the workbench.

d-d (mm)	Code	Weight (kg)	Pieces
20 - 110	790 121 055	1.200	1



BCF Plus hose

- Connection hose for the BCF Plus bladder.

d (mm)	Code	Weight (kg)	Length (m)
4	790 122 087	0.121	16



BCF Plus hose box incl. hose

- For the clean and professional storage of the air hose.

d (mm)	Code	Weight (kg)	Length (m)	Pieces
4	790 121 151	1.114	16	1



Socket for compressed air hose

d (mm)	Code	Weight (kg)	Pieces
4	790 122 104	0.002	1



Hose cutter

d-d (mm)	Code	Weight (kg)	Pieces
4 - 6	790 122 106	0.031	1



BCF Plus extension cable

- The extension cable enable the fusion e. g. under the ceiling.

Code	Weight (kg)	Length (mm)
790 122 989	1.000	8



Power supply lead

Performance	Code	Weight (kg)	Pieces
230V	790 122 246	0.150	1

Accessories for IR Plus and BFC Plus Fusion Machines



Tangit KS Cleaner

- Special cleaner for plastic fusion connections in the material of PP, PE, PVDF and PB
- Suitable for Tangit Rapid. Must not be used for solvent cementing
- DVGW approved
- DW 5290 BR 0464

Size	Code	Weight (kg)
1 liter	799 298 023	0.872



Cleaning tissue KO-TON-R

Minimum order quantity 100 pieces

- This cleaning tissue is suitable for the cleaning of the welding zone of piping components, because it is lint free and clean room checked.

Code	Weight (kg)
790 122 085	0.005



Label Printer

- Label 36 mm included, order Label 24 mm separately

description	Code	Weight (kg)
Label Printer Brother PT-P900W	790 131 066	2.740
Ribbon 24 mm Brother TZ251	790 131 065	0.100



IR-Plus Win Weld

- The PC data transfer software makes it possible to read the recorded fusion data from the USB stick (max. 2 GB) on the PC
- Incl. USB stick 2GB

Code	Weight (kg)
790 131 471	0.151



BCF Plus Win Weld

- The PC data transfer software makes it possible to read the recorded fusion data from the USB stick (max. 2 GB) on the PC
- Incl. USB stick 2GB

Code	Weight (kg)
790 121 471	0.080

Complete systems, services and trainings

The one-stop-shop solution

GF Piping Systems is a solution provider in the piping systems market. This includes, in addition to the core products (pipes, fittings, valves, and fusion machines) service and customer training, such as certified welding courses and maintenance courses. The correct installation of our products is just as important as the quality of the products themselves.

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Total plastic solution

Over 70'000 products

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